



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4030-041
Job Sheet 181106



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 8/17/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Stores/Pkg-1		REB 18-08-30
100	Packaging	1 pcs	8/17/18	8/17/18	0.00	0.00	Packaging1-4		REB 18-08-30
110	HandFinish	1 pcs	8/17/18	8/17/18	0.00	1.03	HandFinish4		REB 18-08-30 DAS
120	QC	1 pcs	8/17/18	8/17/18	0.00	0.00	QC5		AUG 30 2018 68
130	Packaging	1 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-2		AUG 30 2018 9-89
140	QC21-SA	1 Ea	8/17/18	8/17/18	0.00	0.00	QC21		AUG 30 2018 018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A ✓	Bolt	4 Ea (4 ea)	90-Start up Operation	5060651
AN3-16A ✓	Bolt	2 Ea (2 ea)	90-Start up Operation	5089276.
AN310-4 ✓	Nut	3 Ea (3 ea)	90-Start up Operation	5082904-1
AN310C4 ✓	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12 ✓	Bolt	3 Ea (3 ea)	90-Start up Operation	5074206-1
AN5-17A ✓	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
D2530 ✓	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5093529.
D2535 ✓	Spring	2 Ea (2 ea)	90-Start up Operation	5097106.
D2537 ✓	Bushing	2 Ea (2 ea)	90-Start up Operation	5097228.
D3917-3 ✓	Washer	6 Ea (6 ea)	90-Start up Operation	5102881
D3953-17 ✓	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5072726.
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068384.
D3953-21 ✓	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5068380
D3953-3 ✓	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5094876.
D3953-7 ✓	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232.
D3953-9 ✓	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075339.
D3969-3 ✓	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5079770
MS21042L3 ✓	Nut	6 Ea (6 ea)	90-Start up Operation	5078253.
MS21042L5 ✓	Nut	4 Ea (4 ea)	90-Start up Operation	5083541-1
MS24665-151 ✓	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951-1
MS24665-300 ✓	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188-1
NAS1149C0432R ✓	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149F0332P ✓	Washer	8 Ea (8 ea)	90-Start up Operation	5103666-1
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5x 5050055-2

82 8105 0 3 3UA

NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish

8067901-2.
8103014.
8101517.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	161	0
	AN3-16A	2	147	0
	AN310-4	3	169	0
	AN310C4	2	86	0
	AN4-12	3	119	0
	AN5-17A	4	160	0
	D2530	1	16	0
	D2535	2	36	0
	D2537	2	0	0
	D3917-3	6	63	0
	D3953-17	2	55	0
	D3953-19	1	34	0
	D3953-21	1	26	0
	D3953-3	2	6	0
	D3953-7	2	2	0
	D3953-9	2	37	0
	D3969-3	1	22	0
	MS21042L3	6	1,669	0
	MS21042L5	4	1,202	0
	MS24665-151	3	318	0
	MS24665-300	2	56	0
	NAS1149C0432R	2	1,237	0
	NAS1149F0332P	8	1,299	0
	NAS1149F0432P	6	2,517	0
	NAS1149F0563P	4	558	0
110-HandFinish	D3913-041	1	4	0
	D3914-041	1	4	0

Part Specifications

Specifications could not be found.

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Container No: S106913



Part: D4030-041

Job No: 181106

Serial No/Batch: S106913

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/30/18